

## Bolt FBN

The heavyweight.

### OVERVIEW



Bolt FBN II,  
zinc-plated steel



Bolt FBN A4,  
stainless steel A4



Bolt FBN-GS  
(with large washer),  
zinc-plated steel

#### Approved for:

- Non-cracked concrete C20/25 to C50/60



European Technical Approval-  
Option 7 for non-cracked concrete

#### Also suitable for:

- Concrete C12/15
- Natural stone with dense structure



Fire resistance  
classification  
**R 120**

Anchor types  
see test report

#### For fixing of:

- Steel constructions
- Railings
- Consoles
- Ladders
- Cable trays
- Machines
- Staircases
- Gates
- Facades
- Window elements
- Wood constructions

### DESCRIPTION

- Anchor bolt for push-through and pre-positioned installation.
- When the hexagon nut is tightened, the tapered bolt is pulled into the expansion clip and expands it against the drill hole wall.
- A4 stainless steel version for outdoor use and in damp conditions.
- GS version with large washer for wood constructions in accordance with DIN 440.

#### Advantages/benefits

- FBN II gvz offers maximum load-bearing capacity in non-cracked concrete – anchoring base can not bear higher loads - is totally utilised.
- Reduced anchorage depth reduces drill time – this saves time and reduces reinforcement hits during drilling.
- Long thread allows stand-off installations and variable usable lengths.
- 8 to 16 mm diameter also for reduced anchorage depths, e.g. for small loads or if reinforcement is hit.
- Embossed letter on the head for subsequent control of the installation as it indicates the setting depth.

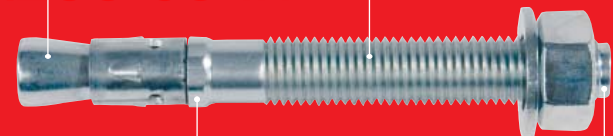


### FBN II - ADVANTAGES AT A GLANCE



**Twice as good.** Every size of anchor can be installed to the standard anchorage depth or with a second reduced anchorage depth.

**The long thread** is suitable for stand-off installations and provides the best adjustment.



**The identification feature** of the new FBN II is the faceted collar.

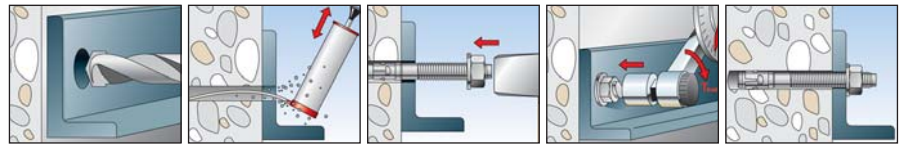
**The drive-in pin** avoids the damage of the thread. It is stamped to indicate the anchorage depth.

- High loads: The standard anchorage depth utilises the maximum performance of the anchor and the concrete.
- Optimum flexibility: The anchor allows a reduced anchorage depth. This is ideal when larger useable lengths are required or the drilling depth is limited (e.g. with existing reinforcement).
- European Technical Approval (Option 7) for non-cracked concrete. European Technical Approval (Option 7) for non-cracked concrete.
- Fire resistance class R 120.
- Ease of installation: The anchor is installed with only a few hammer blows. A small displacement of the anchor while tightening conveys a sense of reliability while setting the anchor.
- More possible applications: Smaller axial spacings and edge distances allow installation close to the edge and the fastening of smaller anchor plates.

**INSTALLATION**

**Type of installation**

- Pusch-trough and pre-positioned installation



**Installation tips**

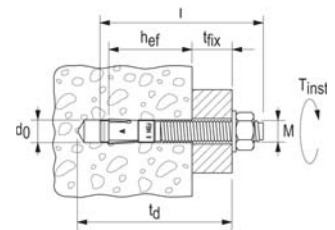
- For series installation we recommend the Anchor bolt setting tool FABS (see page 119) to reduce installation time.
- Before driving in, the hexagon nut should be brought into the optimal installation position (the bolt projects by 2 to 3 mm).

**TECHNICAL DATA**



Bolt FBN II, zinc-plated steel

Type	Art.-No.	ID	approval	imprint on head	drill diameter	max. usable length	anchoring depth	min. drill-hole depth for through fixings	total length	thread	Washer (outer diameter x thickness)	Qty. per box
			ETA		$d_0$	$h_{ef, stand}/h_{ef, red}$	$h_{ef}$	$t_d$	$l$	$[\emptyset \times \text{length}]$	$[\text{mm}]$	pcs.
FBN 6/5	45130	4		-	6	5/-	20/-	45	40	M 6 x 16	12 x 1,6	100
FBN 6/10	45136	6		-	6	10/-	20/-	50	55	M 6 x 30	12 x 1,6	100
FBN 6/30	45137	3		-	6	30/-	20/-	70	75	M 6 x 30	12 x 1,6	100
FBN II 8/5 (8x66)	40662	5	■	A	8	5/15	40/30	61	66	M 8 x 34	16 x 1,6	50
FBN II 8/10 (8x71)	40664	9	■	B	8	10/20	40/30	66	71	M 8 x 39	16 x 1,6	50
FBN II 8/20 (8x81)	40669	4	■	D	8	20/30	40/30	76	81	M 8 x 49	16 x 1,6	50
FBN II 8/30 (8x91)	40700	4	■	F	8	30/40	40/30	86	91	M 8 x 59	16 x 1,6	50
FBN II 8/50 (8x111)	40771	4	■	K	8	50/60	40/30	106	111	M 8 x 79	16 x 1,6	50
FBN II 8/70 (8x131)	40777	6	■	M	8	70/80	40/30	126	131	M 8 x 99	16 x 1,6	20
FBN II 8/100 (8x161)	40783	7	■	P	8	100/110	40/30	156	161	M 8 x 100	16 x 1,6	20
FBN II 10/10 (10x86)	40827	8	■	B	10	10/20	50/40	78	86	M 10 x 46	20 x 2	50
FBN II 10/20 (10x96)	40851	3	■	D	10	20/30	50/40	88	96	M 10 x 56	20 x 2	50
FBN II 10/30 (10x106)	40854	4	■	F	10	30/40	50/40	98	106	M 10 x 66	20 x 2	50
FBN II 10/50 (10x126)	40855	1	■	K	10	50/60	50/40	118	126	M 10 x 86	20 x 2	20
FBN II 10/70 (10x146)	40931	2	■	M	10	70/80	50/40	138	146	M 10 x 100	20 x 2	20
FBN II 10/140 (10x216)	40944	2	■	S	10	140/150	50/40	208	216	M 10 x 100	20 x 2	20
FBN II 10/160 (10x236)	40945	9	■	T	10	160/170	50/40	228	236	M 10 x 100	20 x 2	20
FBN II 12/10 (12x106)	40950	3	■	B	12	10/25	65/50	95	106	M 12 x 59	24 x 2,5	20
FBN II 12/20 (12x116)	44558	7	■	D	12	20/35	65/50	105	116	M 12 x 69	24 x 2,5	20
FBN II 12/30 (12x126)	45263	9	■	F	12	30/45	65/50	115	126	M 12 x 79	24 x 2,5	20
FBN II 12/50 (12x146)	45264	6	■	K	12	50/65	65/50	135	146	M 12 x 99	24 x 2,5	20
FBN II 12/80 (12x176)	45265	3	■	N	12	80/95	65/50	165	176	M 12 x 129	24 x 2,5	20
FBN II 12/100 (12x196)	45266	0	■	P	12	100/115	65/50	185	196	M 12 x 149	24 x 2,5	20
FBN II 12/120 (12x216)	45267	7	■	R	12	120/135	65/50	205	216	M 12 x 169	24 x 2,5	20
FBN II 12/140 (12x236)	45268	4	■	S	12	140/155	65/50	225	236	M 12 x 189	24 x 2,5	20
FBN II 12/160 (12x256)	45269	1	■	T	12	160/175	65/50	245	256	M 12 x 100	24 x 2,5	20
FBN II 16/25 (16x145)	45564	7	■	E	16	25/40	80/65	129	145	M 16 x 89	30 x 3	10
FBN II 16/50 (16x170)	45565	4	■	K	16	50/65	80/65	154	170	M 16 x 114	30 x 3	10
FBN II 16/80 (16x200)	45566	1	■	N	16	80/95	80/65	184	200	M 16 x 144	30 x 3	10
FBN II 16/100 (16x220)	45567	8	■	P	16	100/115	80/65	204	220	M 16 x 164	30 x 3	10
FBN II 16/140 (16x260)	45568	5	■	S	16	140/155	80/65	244	260	M 16 x 100	30 x 3	10
FBN II 16/160 (16x280)	45569	2	■	T	16	160/175	80/65	264	280	M 16 x 100	30 x 3	10
FBN II 16/200 (16x320)	45570	8	■	V	16	200/215	80/65	304	320	M 16 x 100	30 x 3	10
FBN II 20/30 (20x184)	45573	9	■	F	20	30/55	105/80	165	184	M 20 x 50	37 x 3	10
FBN II 20/60 (20x214)	45574	6	■	L	20	60/85	105/80	195	214	M 20 x 90	37 x 3	10
FBN II 20/80 (20x234)	45575	3	■	M	20	80/105	105/80	215	234	M 20 x 90	37 x 3	10
FBN II 20/120 (20x274)	45576	0	■	R	20	120/145	105/80	255	274	M 20 x 90	37 x 3	10



**FIRE PREVENTION**

Red hot: You will find fire prevention information on page 31.

**CORROSION**

Rust prevention tips: Everything you need to know about corrosion and how to prevent it is on page 32.

# Bolt FBN

## TECHNICAL DATA

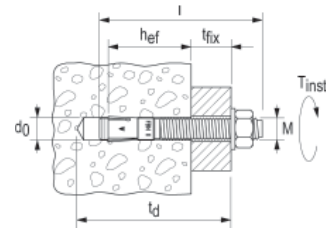


Bolt **FBN II**, zinc-plated steel



Bolt **FBN II-GS** (with large washer), zinc-plated steel

Type	Art.-No.	ID	approval	imprint on head	drill diameter	max. usable length	anchoring depth	min. drill-hole depth for through fixings	total length	thread	Washer (outer diameter x thickness)	Qty. per box
			ETA		$d_0$	$h_{ef, stand/h_{ef, red}}$	$h_{ef, stand/h_{ef, red}}$	$t_d$	$l$	$\{ \emptyset \times \text{length} \}$	$[mm]$	pcs.
FBN II 8/5 K (8x56)	1) 40806	3	■	-A-	8	-/5	-/30	51	56	M 8 x 24	16 x 1,6	50
FBN II 8/10 K (8x61)	1) 40807	0	■	-B-	8	-/10	-/30	56	61	M 8 x 29	16 x 1,6	50
FBN II 8/30 K (8x81)	1) 40826	1	■	-F-	8	-/30	-/30	76	81	M 8 x 49	16 x 1,6	50
FBN II 10/5 K (10x71)	1) 40946	6	■	-A-	10	-/5	-/40	63	71	M 10 x 31	20 x 2	50
FBN II 10/10 K (10x76)	1) 40947	3	■	-B-	10	-/10	-/40	68	76	M 10 x 36	20 x 2	50
FBN II 10/30 K (10x96)	1) 40948	0	■	-F-	10	-/30	-/40	88	96	M 10 x 56	20 x 2	50
FBN II 12/5 K (12x86)	1) 45272	1	■	-A-	12	-/5	-/50	75	86	M 12 x 39	24 x 2,5	20
FBN II 12/10 K (12x91)	1) 45273	8	■	-B-	12	-/10	-/50	80	91	M 12 x 44	24 x 2,5	20
FBN II 12/30 K (12x111)	1) 45274	5	■	-F-	12	-/30	-/50	100	111	M 12 x 64	24 x 2,5	20
FBN II 16/15 K (16x120)	1) 45571	5	■	-C-	16	-/15	-/65	104	120	M 16 x 64	30 x 3	10
FBN II 16/25 K (16x130)	1) 45572	2	■	-E-	16	-/25	-/65	114	130	M 16 x 74	30 x 3	10
FBN II 20/10 K (20x139)	1) 45577	7	■	-B-	20	-/10	-/80	120	139	M 20 x 50	37 x 3	10
FBN II 12/80 GS (12x176)	2) 45578	4	■	N	12	80/95	65/50	165	176	M 12 x 129	44 x 2,5	20
FBN II 12/100 GS (12x196)	2) 45579	1	■	P	12	100/115	65/50	185	196	M 12 x 149	44 x 2,5	20
FBN II 12/120 GS (12x216)	2) 45580	7	■	R	12	120/135	65/50	205	216	M 12 x 169	44 x 2,5	20
FBN II 12/140 GS (12x236)	2) 45581	4	■	S	12	140/155	65/50	225	236	M 12 x 189	44 x 2,5	10
FBN II 12/160 GS (12x256)	2) 45583	8	■	T	12	160/175	65/50	245	256	M 12 x 100	44 x 2,5	10
FBN II 12/180 GS (12x276)	2) 45584	5	■	U	12	180/195	65/50	265	276	M 12 x 100	44 x 2,5	10
FBN II 12/200 GS (12x296)	2) 45585	2	■	V	12	200/215	65/50	285	296	M 12 x 100	44 x 2,5	10
FBN II 12/250 GS (12x346)	2) 45586	9	■	W	12	250/265	65/50	335	346	M 12 x 100	44 x 2,5	10
FBN II 16/80 GS (16x200)	2) 45587	6	■	N	16	80/95	80/65	184	200	M 16 x 144	56 x 3	10
FBN II 16/100 GS (16x220)	2) 45588	3	■	P	16	100/115	80/65	204	220	M 16 x 164	56 x 3	10
FBN II 16/120 GS (16x240)	2) 45589	0	■	R	16	120/135	80/65	224	240	M 16 x 184	56 x 3	10
FBN II 16/140 GS (16x160)	2) 45590	6	■	S	16	140/155	80/65	244	260	M 16 x 100	56 x 3	10
FBN II 16/160 GS (16x280)	2) 45591	3	■	T	16	160/175	80/65	264	280	M 16 x 100	56 x 3	10
FBN II 16/180 GS (16x300)	2) 45592	0	■	U	16	180/195	80/65	284	300	M 16 x 100	56 x 3	10
FBN II 16/200 GS (16x320)	2) 45593	7	■	V	16	200/215	80/65	304	320	M 16 x 100	56 x 3	10
FBN II 16/250 GS (16x370)	2) 52192	2	■	W	16	250/265	80/65	354	370	M 16 x 100	56 x 3	10
FBN II 16/300 GS (16x420)	2) 52204	2	■	X	16	300/315	80/65	404	420	M 16 x 100	56 x 3	10



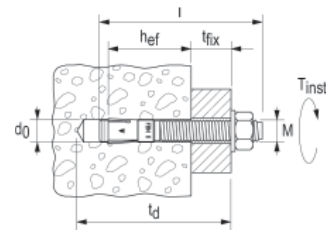
1) Bolt FBN II K (for reduced anchorage depth only)

2) GS = large washer



Bolt **FBN A4**, stainless steel A4

Type	Art.-No.	ID	approval	imprint on head	drill	usable length	effect. anchoring depth	min. drill-hole depth for through fixings	total length	thread	Washer (outer diameter x thickness)	Qty. per box
			ETA		$d_0$	$d_a$	$h_{ef}$	$t_d$	$l$	$\{ \emptyset \times \text{length} \}$	$[mm]$	pcs.
FBN 6/10 A4	69087	1	■	-	6	10	40	65	68	M 6 x 25	12 x 1,6	100
FBN 6/30 A4	69088	8	■	-	6	30	40	85	88	M 6 x 30	12 x 1,6	100
FBN 8/10 + 23 A4	1) 69089	5	■	B	8	10/23	48/35	73	76	M 8 x 41	16 x 1,6	50
FBN 8/30 + 43 A4	1) 69090	1	■	F	8	30/43	48/35	93	96	M 8 x 59	16 x 1,6	50
FBN 8/50 + 63 A4	1) 69091	8	■	K	8	50/63	48/35	113	116	M 8 x 81	16 x 1,6	50
FBN 10/15 + 23 A4	1) 69092	5	■	C	10	15/23	50/42	83	89	M 10 x 51	20 x 2	50
FBN 10/50 + 58 A4	1) 69093	2	■	K	10	50/58	50/42	118	125	M 10 x 87	20 x 2	20
FBN 10/100 + 108 A4	1) 69094	9	■	P	10	100/108	50/42	168	174	M 10 x 134	20 x 2	20
FBN 12/15 + 35 A4	1) 69095	6	■	C	12	15/35	70/50	105	113	M 12 x 71	24 x 2,5	20
FBN 12/45 + 65 A4	1) 69096	3	■	I	12	45/65	70/50	135	143	M 12 x 103	24 x 2,5	20
FBN 12/100 + 120 A4	1) 69097	0	■	P	12	100/120	70/50	190	202	M 12 x 157	24 x 2,5	20
FBN 16/10 A4	69098	7	■	-	16	10	64	98	109	M 16 x 54	30 x 3	10
FBN 16/25 + 45 A4	1) 69099	4	■	E	16	25/45	84/64	133	144	M 16 x 89	30 x 3	10
FBN 16/50 + 70 A4	1) 69100	7	■	K	16	50/70	84/64	158	169	M 16 x 114	30 x 3	10



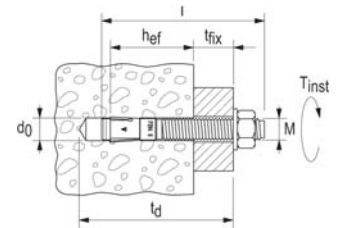
1) Different usable lengths for the corresponding dimensions are possible. The values for max. usable length and anchoring depth before (resp. after) the slash belong together.

## TECHNICAL DATA



Bolt **FBN fvz**,  
hot-dip galvanised steel

Type	Art.No.	ID	drill diameter		effect. anchoring depth	min. drill-hole depth for through fixings	total length	thread	Washer (outer diameter x thickness)	Qty. per box
			$d_0$ [mm]	$d_a$ [mm]						
FBN 8/5 FVZ	<b>57525</b>	3	8	5	35	55	58	M 8 x 23	16 x 1,6	100
FBN 8/10 FVZ	<b>57526</b>	0	8	10	48	73	76	M 8 x 41	16 x 1,6	50
FBN 8/50 FVZ	<b>57527</b>	7	8	50	48	113	116	M 8 x 81	16 x 1,6	50
FBN 8/100 FVZ	<b>57528</b>	4	8	100	48	163	166	M 8 x 130	16 x 1,6	25
FBN 10/5 FVZ	<b>57529</b>	1	10	5	42	65	69	M 10 x 31	20 x 2	50
FBN 10/15 FVZ	<b>57530</b>	7	10	15	50	83	89	M 10 x 51	20 x 2	50
FBN 10/50 FVZ	<b>57531</b>	4	10	50	50	118	124	M 10 x 87	20 x 2	20
FBN 10/100 FVZ	<b>57532</b>	1	10	100	50	168	174	M 10 x 134	20 x 2	20
FBN 10/140 FVZ	<b>57533</b>	8	10	140	50	208	214	M 10 x 174	20 x 2	20
FBN 12/5 FVZ	<b>57534</b>	5	12	5	50	75	83	M 12 x 41	24 x 2,5	20
FBN 12/15 FVZ	<b>57535</b>	2	12	15	70	105	113	M 12 x 71	24 x 2,5	20
FBN 12/30 FVZ	<b>57536</b>	9	12	30	70	120	128	M 12 x 86	24 x 2,5	20
FBN 12/45 FVZ	<b>57537</b>	6	12	45	70	135	143	M 12 x 103	24 x 2,5	20
FBN 12/100 FVZ	<b>57538</b>	3	12	100	70	190	202	M 12 x 137	24 x 2,5	20
FBN 16/10 FVZ	<b>57539</b>	0	16	10	64	98	109	M 16 x 54	30 x 3	10
FBN 16/25 FVZ	<b>57540</b>	6	16	25	84	133	144	M 16 x 89	30 x 3	10
FBN 16/50 FVZ	<b>57541</b>	3	16	50	84	158	169	M 16 x 114	30 x 3	10
FBN 16/100 FVZ	<b>57542</b>	0	16	100	84	208	221	M 16 x 166	30 x 3	10

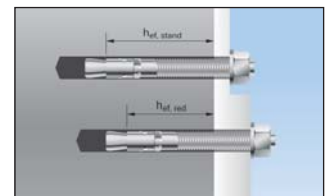


High performance  
steel anchors

[www.shirazee.co.in](http://www.shirazee.co.in)

### EXAMPLE FBN II 12/30

- Highest Load: standard anchorage depth  $h_{ef, stand} = 65$  mm.  
Possible useable length up to 30 mm at a permissible tensile load of 12,6 kN.
- Reduced anchorage depth  $h_{ef, red} = 50$  mm.  
Longer useable fixing length up to 45 mm at a reduced tensile load of 8,5 kN.



# Bolt FBN

## LOADS

Mean ultimate loads, design resistant and recommended loads for single anchors of fischer Bolt FBN and FBN II with large axial spacing and edge distance

				Non-cracked concrete											
Anchor size				M 6		M 8		M 10		M 12		M 16		M 20	
Effective anchorage depth of FBN II	$h_{ef, FBN II}$	[mm]	gvz	-	30 <sup>2)</sup>	40	40	50	50	65	65	80	80	105	
Effective anchorage depth of FBN	$h_{ef, FBN}$	[mm]	fvz/A4	40	35 <sup>2)</sup>	48	42	50	50	70	64	84	-	-	
Drill hole depth of FBN II	$h_{1, FBN II} \geq$	[mm]	gvz	-	46 <sup>2)</sup>	56	58	68	70	85	89	104	110	135	
Drill hole depth of FBN	$h_{1, FBN} \geq$	[mm]	fvz/A4	55	50	63	60	68	70	90	88	108	-	-	
Drill hole diameter	$d_0$	[mm]		6	8	10	12	16	20						
<b>Mean ultimate loads <math>N_u</math> and <math>V_u</math> [kN]</b>															
Tensile	0°	$N_u$	[kN]	gvz	-	9.6	16.1	15.8	22.9	23.5	35.7	37.8	46.3	57.3	75.2
				fvz	-	12.5	15.2*	17.2	19.1	23.9	32.8	32.0	43.6	-	-
				A4	10.6*	14.0	17.5*	18.4	23.9	23.9	39.5	33.1	44.3	-	-
Shear	90°	$V_u$	[kN]	gvz	-	11.0*	17.0*	17.0*	21.0*	21.0*	40.0*	40.0*	67.0*	-	-
				fvz	-	11.3*	17.0*	17.0*	27.6*	27.6*	44.6*	44.6*	-	-	
				A4	9.0*	15.1*	24.0*	24.0*	31.6*	31.6*	56.5*	56.5*	-	-	
<b>Design resistant loads <math>N_{Rd}</math> and <math>V_{Rd}</math> [kN]</b>															
Tensile	0°	$N_{Rd}$	[kN]	gvz	-	4.0 <sup>2)</sup>	8.5	8.5	11.9	11.9	17.6	17.6	24.0	24.0	36.2
				fvz	-	4.7 <sup>2)</sup>	6.7	7.3	9.3	10.0	15.3	14.0	17.8	-	-
				A4	5.0	4.5 <sup>2)</sup>	6.7	7.2	9.1	11.9	16.7	14.1	20.4	-	-
Shear	90°	$V_{Rd}$	[kN]	gvz	-	5.5 <sup>2)</sup>	8.5	8.5	11.9	11.9	16.6	31.6	48.1	53.5	
				fvz	-	7.0 <sup>2)</sup>	7.3	9.1	11.3	11.9	18.0	31.7	-	-	
				A4	5.0	7.0 <sup>2)</sup>	8.4	9.1	11.9	11.9	17.5	31.4	-	-	
<b>Recommended loads <math>N_{rec}</math> and <math>V_{rec}</math> [kN]</b>															
Tensile	0°	$N_{rec}$	[kN]	gvz	-	2.9 <sup>2)</sup>	6.1	6.1	8.5	8.5	12.6	12.6	17.2	17.2	25.8
				fvz	-	3.3 <sup>2)</sup>	4.8	5.2	6.7	7.1	11.0	10.0	12.7	-	-
				A4	3.6	3.2 <sup>2)</sup>	4.8	5.1	6.5	8.5	11.9	10.0	14.6	-	-
Shear	90°	$V_{rec}$	[kN]	gvz	-	3.9 <sup>2)</sup>	6.1	6.1	8.5	8.5	11.8	22.6	34.3	38.2	
				fvz	-	5.0 <sup>2)</sup>	5.2	6.5	8.1	8.5	12.9	22.7	-	-	
				A4	3.6	5.0 <sup>2)</sup>	6.0	6.5	8.5	8.5	12.5	22.4	-	-	
<b>Recommended bending moment <math>M_{rec}</math> [Nm]</b>															
	$M_{rec}$	[Nm]	gvz	-	11.0 <sup>2)</sup>	12.9	25.2	25.6	44.9	44.9	114.3	114.3	199.4	241.1	
			fvz	-	10.5	12.4	12.4	40.5	40.5	99.8	99.8	-	-		
			A4	5.2	12.4	12.4	24.8	24.8	39.0	39.0	95.2	95.2	-	-	
<b>Component dimensions, minimum spacings and edge distances</b>															
Characteristic spacing	$s_{cr, N}$	[mm]													$= 3 \times h_{ef}$
Characteristic edge spacing	$c_{cr, N}$	[mm]													$= 1.5 \times h_{ef}$
Minimum spacing	$s_{min}$	[mm]	gvz	-	40 <sup>2)</sup>	40	50	50	70	70	90	90	120	120	
		[mm]	fvz	-	35 <sup>2)</sup>	50	45	55	100	75	140	90	-	-	
		[mm]	A4	40	50 <sup>2)</sup>	50	50	60	65	80	90	90	-	-	
Minimum edge distance <sup>1)</sup>	$c_{min}$	[mm]	gvz	-	40 <sup>2)</sup>	40	80	50	100	70	120	90	120	120	
		[mm]	fvz	-	35 <sup>2)</sup>	50	55	65	100	90	100	105	-	-	
		[mm]	A4	35	45 <sup>2)</sup>	35	60	55	70	75	80	80	-	-	
Minimum structural component thickness of FBN II	$h_{min, FBN II}$	[mm]	gvz	-	100 <sup>2)</sup>	100	100	100	100	120	120	160	160	200	
Minimum structural component thickness of FBN	$h_{min, FBN}$	[mm]	fvz/A4	100	100	100	100	100	100	140	130	170	-	-	
Clearance-hole in fixture to be attached	$d_f \leq$	[mm]		9	9	12	12	14	14	18	18	22	22	22	
Required torque	$T_{inst}$	[Nm]		15	15	30	30	50	50	100	100	200	200	200	

\* steel failure decisive

<sup>1)</sup> For minimum spacing and minimum edge distance the above described loads have to be reduced!

<sup>2)</sup> Use restricted to anchoring of structural components which are statically indeterminate.

All load values apply for non-cracked concrete C20/25 without edge or spacing influences.

Design resistant loads: material safety factor  $\gamma_M$  is included. Material safety factor  $\gamma_M$  depends on type of anchor.

Recommended loads: material safety factor  $\gamma_M$  and safety factor for load  $\gamma_L = 1.4$  are included.